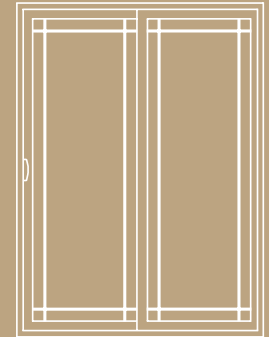


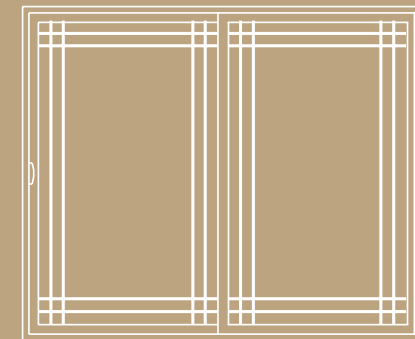


Prairie Style



optional internal grid styles
available in all door sizes

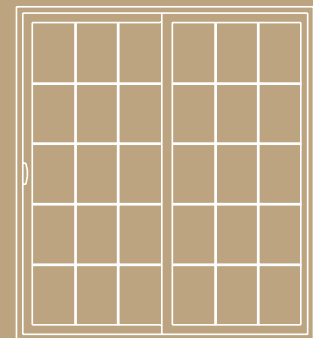
5'0" x 6'8"



Double
Prairie Style

8'0" x 6'8"

Colonial



6'0" x 6'8"

THE *ValuSmart*® COLLECTION

7080 SERIES VINYL PATIO DOORS

energy saving and maintenance free at an economical price



THE *ValuSmart*® COLLECTION

7080 SERIES VINYL PATIO DOORS

energy saving and maintenance free at an economical price

Vinyl compound retains its pristine appearance
 Fusion welded 5" frame and sash corners
 Left or right operable reversible door panel
 Aluminum rebar in interlock stiles and lock stile
 Stainless steel roller track

Lifetime warranty on frame and sash
 20 year warranty on glass

STANDARD 1" **energySMART**® Glass
 with **Intercept**® Warm-Edge
 insulated glass spacer system
 blocks temperature transfer for
 thermal performance
 and reduces condensation.

energySMART® Glass options
Supreme, Supreme² & XL
 Low-e coating reduces damaging
 ultraviolet light and
 temperature transmission.
 Argon gas fill between panes
 resists temperature transfer.
ENERGY STAR® QUALIFIED



INTERNAL GRIDS*



flat



contour

COLORS



white



tan*



interior

exterior



removable integral nail fin for new construction

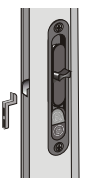
Our extruded aluminum screen frames are
 stronger than roll formed screen frames



standard



1350*
 heavier
 extrusion



1580*
 heaviest extrusion
 mortised with lock

upgrade hardware
 with keyed exterior



polished
 brass



antique
 brass



satin nickel

standard
 hardware



keyed*
 exterior



Participant
 National Fenestration
 Ratings Council

NAMI
 National Accreditation
 & Management Institute



Member
 American Architectural
 Manufacturers Association